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NOVATOP ACOUSTIC CONTENT

TECHNICAL DOCUMENTATION

| 1 Technical Specification | |
|---|-------|
| Description, profiles | 4 |
| Wood, veneers | 5–7 |
| Accouplements, absorbers | 9–11 |
| Surface finish | 12–13 |
| Standard formats | 14–15 |
| 2 Drawings | |
| Drawings, profiles specifications | 16–23 |
| 3 Tests | |
| Test diagrams | 24–31 |
| Impact tests | 33 |
| 4 General | |
| Processing, packaging, storage, transport, handling | 34 |
| Use, maintenance, warranty | 35 |
| 5 Assembly | |

INSTRUCTIONS FOR INSTALLATION

Warning:

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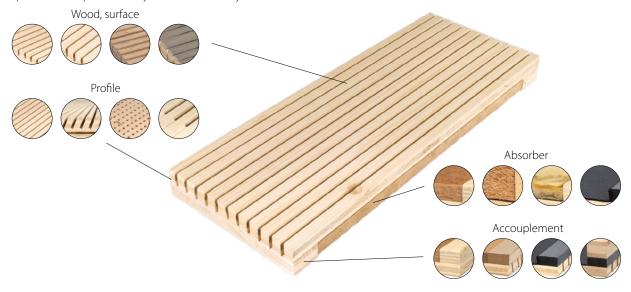
Warning:

You can find the current technical documentation on the website in downloads section.

NOVATOP ACOUSTIC DATASHEET

DESCRIPTION

NOVATOP ACOUSTIC are panels designed for interior cladding that optimize the acoustic properties of the given space. The panels are made of a solid three-layer board (SWP) perforated into various profiles. The profiles are drilled or milled. The proportion of the perforated area and the shape of the profile vary with different models. In the production, the panels can be complemented with an absorber; the overall composition of the panel is chosen according to the acoustic requirements of the project. The prefabricated panel is ready for direct assembly



PROFILES

The profile is determined by the type of perforation – milling, drilling. Profile drawings and specifications from p. 16.





GIULIA





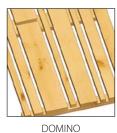


















LUCY 8/16-16

LUCY 10/32-32

BEATA



NOVATOP ACOUSTIC DATASHEET

CONTENT

| NOVATOP ACOUSTIC | REQUIREMENTS OF EN 13964:2014, EN 13986:2004 + A1:2015 | |
|---|--|--|
| TECHNICAL PARAMETERS | A THREE-LAYER SOLID WOOD PANEL (SWP) | |
| Requirements | EN 13353, EN 13986 | |
| Operation classes | SWP/1, SWP/2, according to EN 13353 | |
| Gluing | D4 according to EN 204 | |
| Glue | PVAc according to EN 204 | |
| Types of trees | spruce, fir | |
| Surface quality | Visual interior (corresponding to B). Quality classification according to the internal regulations of AGROP NOVA a.s | |
| | Thickness: 19, 27 | |
| Standard formats [mm] | Widths: 625, 1250, 2500 | |
| | Standard lengths: 2500, 3000, 5000 | |
| Ground surface | K100, K240 | |
| Tolerance of sanding thickness | ±0,2 mm | |
| Moisture | 10 ± 3% | |
| Overall manufacturing and dimensional tolerance | a tolerance in length, width and thickness ± 1 mm | |
| Formaldehyde emission class | E1 according to EN 717-1 | |
| Reaction to fire | D-s2, d0 according to EN 13 501-1 | |



Spruce: visible - visual quality (B)

A construction element intended for the final interior design. The surface lamellas are of higher quality timber. The surface is sanded with repaired knots from branches of different sizes, closed, puttied, without colouring. Pulp is allowed to a lesser extent. Small abrasions and bumps to a depth of 1 mm and an area of 10 mm² are permitted. Defects on the edge of the panel are allowed up to 10 mm. The section surfaces and the milled surfaces always correspond to non-visual quality. Classification of quality according to the internal regulations of AGROP NOVA a.s.



Silver fir: visible – visual quality (B)

Fir panels are characterized by a delicate balanced structure without knots. Surface lamellas without natural wood defects (not containing resin, resin ducts, resin pockets) are connected with an inlay finger joint. The final surface of the profile is resanded. It is particularly suitable for interiors and has similar mechanical properties as spruce. Small abrasions and bumps to a depth of 1 mm and an area of 10 mm² are permitted. Defects on the edge of the board are allowed up to 10 mm. The section surfaces and the milled surfaces always correspond to non-visual quality. Classification of quality according to the internal regulations of AGROP NOVA a.s





NOVATOP ACOUSTIC DATASHEET

CONTENT

VENEERS

Acoustic panels with a veneer surface



| TECHNICAL PARAMETERS | | |
|--|--|--|
| European oak – radial Padded with VC300 + fleece, radial drawing, quality A, a thickness of 0.9 mm | | |
| European oak – tangential | gential Padded with VC300 + fleece, tangential drawing, quality A, a thickness of 0.9 mm | |
| Profiles | Marilyne (8/25, 4/12, S1, S2, S3), Sonata (4/10, S1),Lucy (Ø8/16-16, Ø10/32-32, Ø16/32-32) | |
| Maximum format | 625 x 3000 mm | |





Other veneers made to order



NOVATOP ACOUSTIC DATASHEET

ALTHOLZ

Acoustic panels lined with a cover of old wood.



| TECHNICAL PARAMETERS | | |
|---|--|--|
| Type of wood spruce | | |
| Composition | surface layer – old wood, middle layer – spruce, bottom layer – spruce | |
| Types of boards 4 old sunburnt boards, or boards from formwork, manually brushed 1 beams and boards from a roof truss, manually brushed | | |
| Profiles Marilyne 8/25, Marilyne S3 | | |
| Maximum format | 625 x 3000 mm | |

Warning: Distinctive and striking appearance of wood, colour differences, damage, nail holes, cracks caused by drying and woodworm holes are tolerable with NOVATOP ALTHOLZ three-layer panels.









Marilyne 8/25, ALTHOLZ 1, Fibertex, black MDF accouplement

ALTHOLZ 1

4

5

1

/

1

2

3

/

NOVATOP ACOUSTIC DATASHEET

CONTENT

ACCOUPLEMENTS

| SWP | | |
|-------------------------|-----------------------|--|
| Specification | 3-layer panel, spruce | |
| Standard thickness (mm) | 20, 42, 50 | |

| COLORFUL | MDF FIBREBOARD KRONOSPAN | MDF FIBREBOARD UNILIN |
|--|--------------------------|-----------------------|
| Colour | brown | black |
| Class | MDF.HLS | MDF.HLS |
| Certification number | 1488-CPR-0290/Z | 1161-CPR-0141 |
| Operating class | 1 | 1 |
| SELECTED PARAMETERS FROM MDF TECHNICAL DOCUMENTATION | | |
| Thickness (mm) | 20 (sanded) | 20 (sanded) |
| Swelling (%) | ≤ 7 | ≤ 7 |
| Reaction to fire class | EN 13501-1 / D-s2d0 | EN 13501-1 / D-s2d0 |
| Formaldehyde emission class | E1 | E1 |
| Harmonized standard | EN 1391141:2004+A1:2015 | EN13986:2004+A1:2015 |

ABSORBERS

| WOOD FIBREBOARD INSULATION | | |
|--|-------------|-----------------|
| TECHNICAL PARAMETERS | STEICO FLEX | STEICO THERM SD |
| Requirements EN 13171 | | 3171 |
| Density [kg/m³] | 50 | 160 |
| Declared heat transfer coefficient [W/mK] | 0,038 | 0,040 |
| Thickness [mm] | 50 | 20 |
| Reaction to fire E according to EN 13501-1 | | o EN 13501-1 |

| MINERAL WOOL | | | |
|--|--|--|--|
| TECHNICAL PARAMETERS | URSA AKP 2/v | EUROCOUSTIC TONGA | |
| Density [kg/m³] | 21 | 75 | |
| Material | Glass wool, lined on one side with non-woven fabric | Mineral fibres, the facial surface coating of glass fibres | |
| Absorption class A according to ISO 11654 A according to | | A according to ISO 11654 | |
| Formaldehyde emission class | E1 according to ISO 13964 | E1 according to ISO 13964 | |
| | Thickness: 20/30/40/50 | Thickness: 22, 40 | |
| Standard formats [mm] | Width: 600 | Width: 600 | |
| | Length: 1250 | Length: 600, 1200 | |
| Reaction to fire (white shades) | A1-S1, D0 according to EN 13501-1 | A1-s1, d0 according to EN 13501-1 | |
| Reaction to fire (colour shades) | A1-S1, D0 according to EN 13501-1 | A2-s1, d0 according to EN 13501-1 | |

 $\textbf{Warning:} \ The \ minimum \ amount \ of \ panels \ of \ one \ colour \ is \ charged \ per \ package: 24 \ pcs/600 \ x \ 600 \ mm/ \ altogether \ 8.64 \ m^2).$

| UNWOVEN FABRIC | | | |
|-----------------------------|---------------------------------|---------------------------------|--|
| TECHNICAL PARAMETERS | FIBERTEX ACOUSTIC® 450 | FIBERTEX ACOUSTIC® 75 | |
| Surface weight [g/m²] | 450 | 75 | |
| Material | 100% polyester (black colour) | | |
| Breaking strength [N] | 425/800 | | |
| Acoustic resistance [Ns/m³] | 600 | 250 | |
| Thickness [mm] | 2,5 | 0,3 | |
| Reaction to fire | B-s1,d0 according to EN 13501-1 | B-s1,d0 according to EN 13501-1 | |



NOVATOP ACOUSTIC ACCOUPLEMENTS, ABSORBERS

CONTENT

Accouplement – SWP/ Absorber – Steico Therm SD



Accouplement - SWP/ Absorber - Fibertex, Steico Flex



Accouplement - SWP/ Absorber - URSA AKP 2/v



Accouplement – Brown MDF/ Absorber – Steico Therm SD

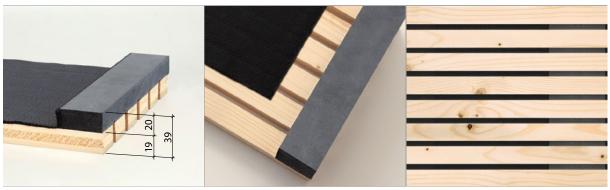
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3



NOVATOP ACOUSTIC ACCOUPLEMENTY, ABSORBÉRY

CONTENT



Accouplement - Black MDF/ Absorber - Fibertex



 ${\bf Accouplement-SWP+Black\,MDF/\,Absorber-Fibertex,\,Steico\,Flex}$



COLOURS OF EUROCOUSTIC TONGA CASSETTES



Warning: The minimum amount of cassettes of one colour is charged per package (1 package: 24 pcs/ 600 x 600 mm/ total 8.64 m²).

1

7

7

4



NOVATOP ACOUSTIC SURFACE FINISH

CONTENT

Acoustic panels are supplied without surface treatment as standard. The surface can be treated with conventional wood coatings for interior use. We supply surface treatment MADE to order according to the specification below.

COATING TYPE

Adler Lingovit Interior UV 100

- Water-soluble, UV-stable glazing paint
- Very low VOC (volatile organic compounds) values
- Highly transparent effect, stabilizes the natural appearance of wood
- Triple UV protection (UV absorber, physical UV protection mainly with colourless pigments, lignin stabilizer)
- For more information, see the manufacturer's technical data sheets

| GLAZING PAINT | GLAZING PAINT | | |
|----------------------|--|--|--|
| TECHNICAL PARAMETERS | ADLER LIGNOV | ADLER LIGNOVIT INTERIOR UV 100 | |
| Primer finish | 1 layer applied manually with a roller | 1 layer applied manually with a roller Amount 120–150 g/m ² | |
| Final surface | Natur – transparent without colour pigments Zugspitze – with white pigments | | |
| Shades | | | |



3



NOVATOP ACOUSTIC SURFACE FINISH

CONTENT



Primer finish – Natur

Final surface finish – Natur





Primer finish – Zugspitze

Final surface finish – Zugspitze





Primer finish – Mont Blanc

Final surface finish – Mont Blanc





Final surface finish – SPOK

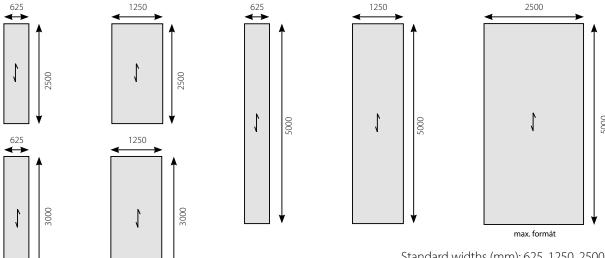
2

NOVATOP ACOUSTIC STANDARD FORMATS

CONTENT

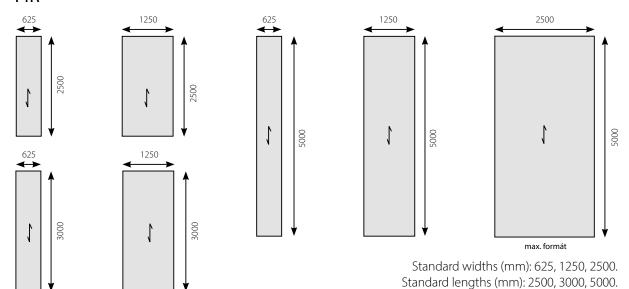
With all formats, it is necessary to take into account the shape of the profile when connecting. Minimum width for the profile Tina is 1250 mm. We offer standard lengths of 3000 and 5000 mm with Giulia profile.

SPRUCE



Standard widths (mm): 625, 1250, 2500. Standard lengths (mm): 2500, 3000, 5000.





PROFIL LUCY

| | Drilling diameter (mm) | Dimension (mm) | Dr |
|----|---------------------------|-------------------|----|
| | | 624 x 2496 | |
| | | 624 x 2992 | |
| _, | 624 x 4992 | | |
| | 8/16-16 | 1248 x 2496 | |
| | | 1248 x 2992 | |
| | 1248 x 4992 | | |
| - | | | |

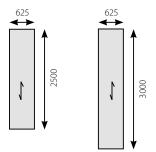
| Drilling diameter (mm) | Dimension (mm) |
|------------------------|-------------------|
| | 608 x 2496 |
| 10/32-32 | 608 x 2976 |
| | 608 x 4992 |
| 16/32-32 | 1248 x 2496 |
| | 1248 x 2976 |
| | 1248 x 4992 |



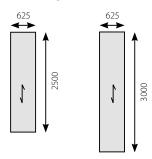
NOVATOP ACOUSTIC STANDARD FORMATS

CONTENT

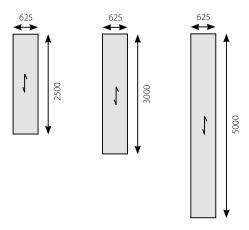
VENEER



ALTHOLZ

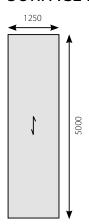


SURFACE FINISH - FINAL SURFACE



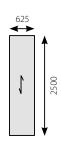
Format 625 x 5000 mm on individual request.

SURFACE FINISH - PRIMER FINISH



Max. format (mm): 1250 x 5000 mm.

MIKADO DESIGN PANEL



Max. format (mm): 625 x 2500 mm.

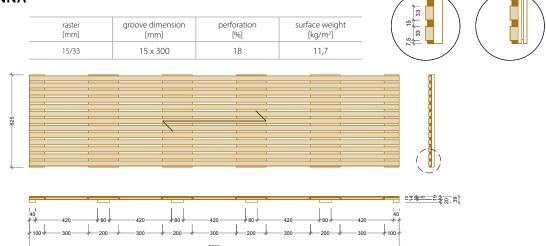
2

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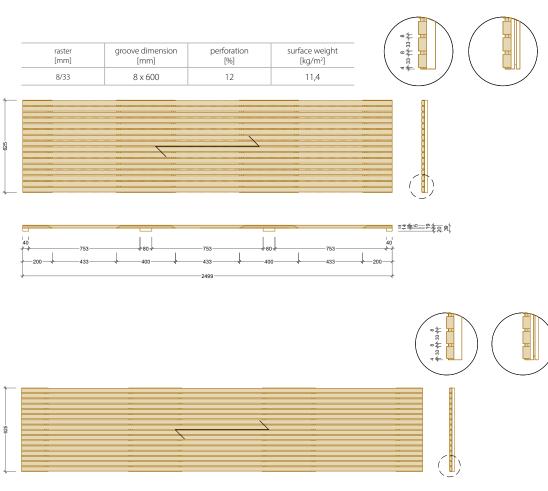


CONTENT

SUZANNA



GIULIA

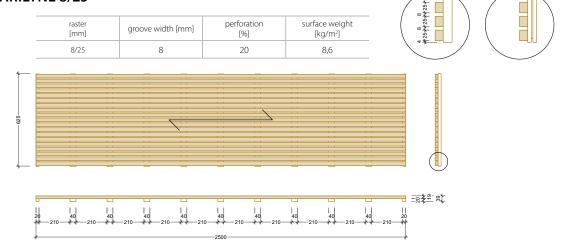


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3.8

CONTENT

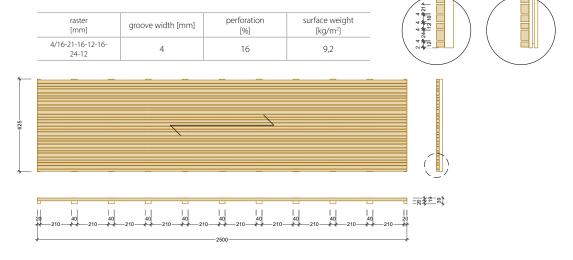
MARILYNE 8/25



MARILYNE 4/12

| raster [mm] 4/12 | groove width [mm] | perforation [%] | surface weight [kg/m²] 8,6 | | |
|------------------------|---------------------|---------------------------------------|---|--------|--|
| | | | | | |
| 1 1 1 20 40 210 | 40 40 40 210 44 216 | 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | 1 1 1 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 | =8 = 8 | |

MARILYNE S1





CONTENT

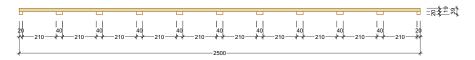
MARILYNE S2

| raster | groove width [mm] | perforation | surface weight |
|---|-------------------|-------------|----------------|
| [mm] | | [%] | [kg/m²] |
| 15/8-25/4-28/15-12/4- 12/6-16/8-59/6 | 8-4-15-4-6-8-6 | 21 | 8,6 |







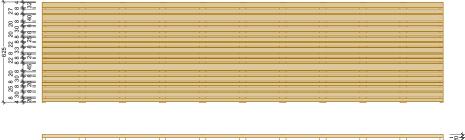


MARILYNE S3

| raster | groove width [mm] | perforation | surface weight |
|---|-------------------|-------------|----------------|
| [mm] | | [%] | [kg/m²] |
| 8/32-27-40-20-30-20- 25-22-33-20-22-45-20- 30-20-25-30-20 | 8 | 23 | 8,7 |











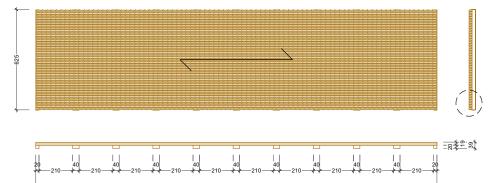
CONTENT

SONATA 4/10

| raster | groove width [mm] | perforation | surface weight |
|------------------------------|-------------------|-------------|----------------|
| [mm] | | [%] | [kg/m²] |
| 4/10 cutting angle of 20° | 4 | 20 | 8,6 |





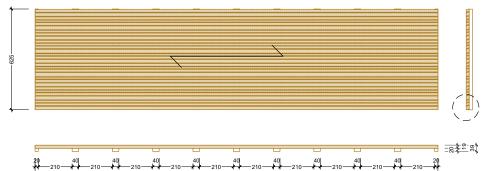


SONATA S1

| raster [mm] | groove width [mm] | perforation [%] | surface weight [kg/m²] |
|--|-------------------|--------------------|---------------------------|
| 4/16-21-16-12-16- 24-12 cutting angle of 20° | 4 | 16 | 9,2 |





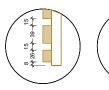


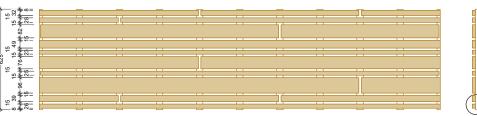


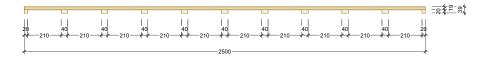
CONTENT

DOMINO

| raster | groove width [mm] | perforation | surface weight |
|--------------------------------------|-------------------|-------------|----------------|
| [mm] | | [%] | [kg/m²] |
| 15/26-39-96-25-76-23- 49-82-28-32 | 15 | 20 | 8,8 |

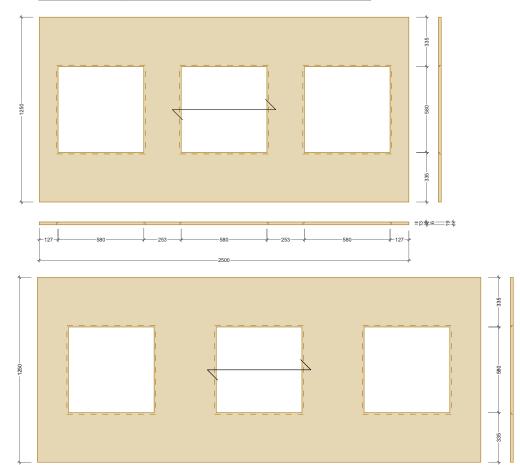






TINA

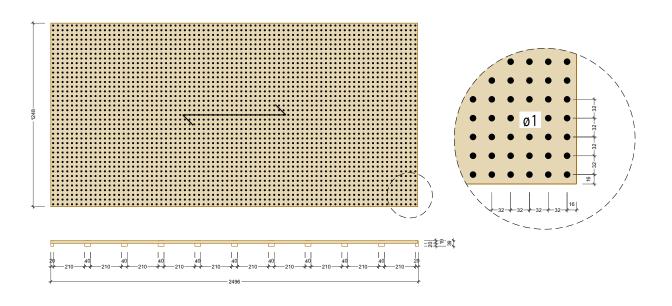
| raster | groove dimension | perforation | surface weight |
|-----------|------------------|-------------|----------------|
| [mm] | [mm] | [%] | [kg/m²] |
| 170 x 580 | 580 x 580 | 32 | |



CONTENT

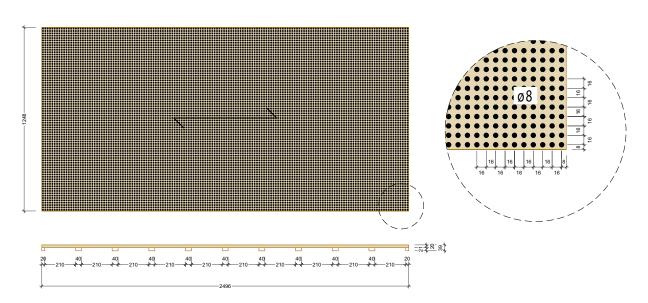
LUCY ø10/32-32

| raster | groove dimension | perforation | surface weight |
|----------|------------------|-------------|----------------|
| [mm] | [mm] | [%] | [kg/m²] |
| 10/32-32 | 10 | 8 | 10,2 |



LUCY ø8/16-16

| raster | groove dimension | perforation | surface weight |
|---------|------------------|-------------|----------------|
| [mm] | [mm] | [%] | [kg/m²] |
| 8/16-16 | 8 | 20 | 9,1 |

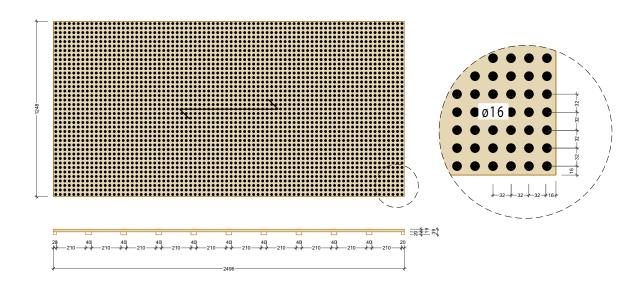




CONTENT

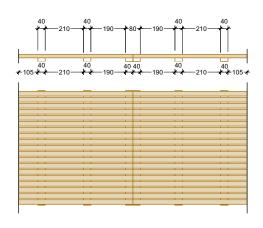
LUCY ø16/32-32

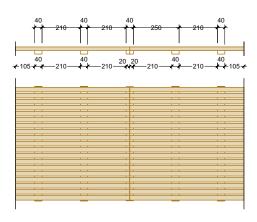
| raster | groove dimension | perforation | surface weight |
|----------|------------------|-------------|----------------|
| [mm] | [mm] | [%] | [kg/m²] |
| 16/32-32 | 16 | 21 | 9,1 |



Joint of panels with an MDF accouplement

Joint of panels with an SWP accouplement





Warning: For structural reasons, with MDF accouplements in the colour of the absorber, the outermost accouplement is 40 mm.

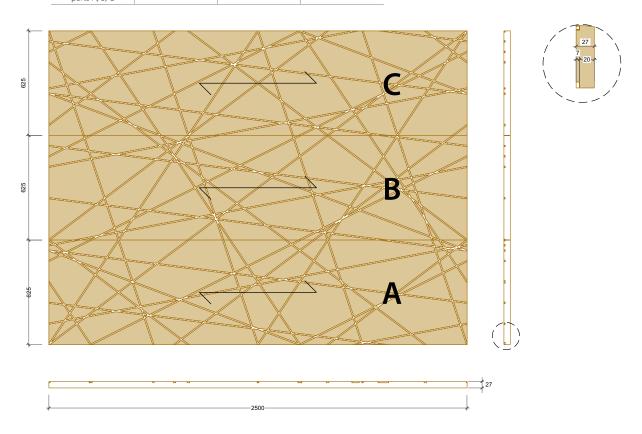
BEATA

| 8/25 8 x ℓ is not through dispersing element 13,2 | raster [mm] | groove width [mm] | perforation [%] | surface weight [kg/m²] | 8 8 ##25##25# | | |
|---|----------------|-------------------|--------------------|---------------------------|------------------|---|--|
| | 8/ 25 | | dispersing element | 13,2 | 33 | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | { | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |

‡<u>7</u>

MIKADO

| raster | groove dimension | perforation | surface weight |
|-----------------------------|------------------|--------------------|----------------|
| [mm] | [mm] | [%] | [kg/m²] |
| irregular, parts A. B. C | 8 | dispersing element | 16 |





CONTENT

RECOMMENDED GRID FOR ASSEMBLY

| | → B | |
|-----|-----|---|
| ↑ A | | |
| C | C | C |
| — B | B | B |
| A | A | A |

7

3



NOTES



CONTENT

2

| Nr. /profile | Composition | Total thickness [mm] | Hollow space | Surface weight [kg/m²] | Diagram | Section |
|-----------------|--|----------------------|--------------|---------------------------|--|---|
| | Air gap [30 mm] | | 50 | | α _S (·) | 7.7.7.7.7.7.7 |
| NA | Steico Therm SD [20 mm] | 39 | 30 | 12,3 | 1.3 1.2 1.1 1.0 0.9 | 39 50 39 30 39 330 |
| 1.1 SUZANNA | SWP with perforation [19 mm] | 39 | | | 0.8 0.7 0.8 0.5 0.4 | 19 23 9 |
| 1.1 | Weighted sound abso | orption | | 0,55 | 0.2 0.2 0.1 0.0 63 125 250 500 1000 2000 4000 f(Hz) | |
| | Absorption class | | | D | Number of report 6708-10-1 | ###################################### |
| | Air gap [80 mm] | | 100 | | Q _S (·) | |
| NA | Steico Therm SD [20 mm] | 39 | 100 | 12,3 | 1.0 | 001 |
| 1.2 SUZANNA | SWP with perforation [19 mm] | 39 | | | 0.6 | 39 20 |
| 1.2 | Weighted sound abso | orption | | 0,55 | 0.2 | 8 9 9 |
| | Absorption class | | | D | Number of report 6708-10-1 | |
| | Air gap [30 mm] | | 50 | | α ₆ (-) | |
| ¥ | Steico Therm SD [20 mm] | 39 | 30 | 13,1 | 1.2 1.1 1.0 0.9 | 0330 |
| 2.1 GIULIA | SWP with perforation [19 mm] | 39 | | | 0,7 0,6 0,5 0,4 | 19 50 30 |
| 7 | Weighted sound abso | orption | | 0,4 | 0.3 0.2 0.1 0.1 0.0 63 125 250 500 1000 2000 4000 f(Hz) | |
| | Absorption class | | | D | Number of report 6708-10-1 | *************************************** |
| | Air gap [80 mm] | | 100 | | α ₆ (·) 1.3 1.2 | |
| ⊴ | Steico Therm SD [20 mm] | 39 | 100 | 13,1 | 1,1 1,0 0,9 0,8 | 000 |
| 2.2 GIULIA | SWP with perforation [19 mm] | 29 | | | 0.7 0.6 0.5 0.4 | 19 20 6 |
| 7 | Weighted sound abso coefficient [a _w] | orption | | 0,4 | 0.2 0.1 0.0 0.63 125 250 500 1000 2000 4000 f (Hz) | |
| | Absorption class | | | D | Number of report 6708-10-1 | 8 2 3 5 |
| | | | | | | |



CONTENT

| Nr. /profile | Composition | Total thickness [mm] | Hollow space | Surface weight [kg/m²] | Diagram | Section |
|-------------------|--|----------------------|--------------|---------------------------|--|------------|
| | | Tot | | 0, | | |
| | Air gap [30 mm] | | | | | |
| 3.1 MARILYNE 8/25 | Accouplement [21 mm] Steico Therm SD [20 mm] | 40 | 50 | 12,8 | Ge (*) 13 13 11 10 0,9 0,8 0,7 0,0 0,8 | 19 20 30 |
| MARII | SWP with perforation [19 mm] | | | | 0.5 0.4 0.3 0.2 | |
| 3.1 | Weighted sound abso | orption | | 0,75 | 0.1 | |
| | Absorption class | | | С | Number of report 311/12 | 1 |
| | Air gap [30 mm] | | | | | |
| 3.2 MARILYNE 8/25 | Accouplement [21 mm] Fibertex fabric 450 g [2,5 mm] | 40 | 50 | 10 | α ₆ (·) 1.3 1.2 1.1 1.0 0.9 0.8 0.7 0.8 | 050 |
| MARII | SWP with perforation [19 mm] | | | | 0.5 0.4 0.3 0.2 0.1 | <u> </u> |
| 3.2 | Weighted sound abso | orption | | 0,7 | 0.0 125 250 500 1000 2000 4000 f(Hz) | |
| | Absorption class | | | С | Number of report 312/12 | \$ ** |
| | Air gap [179 mm] | | | | | |
| 3.3 MARILYNE 8/25 | Accouplement [21 mm] Fibertex fabric 450 g [2,5 mm] | 40 | 200 | 10 | σ _S (·) 1.3 1.2 1.1 1.0 0.9 0.8 0.7 0.6 | 179 |
| MARII | SWP with perforation [19 mm] | | | | 0.5 0.4 0.3 0.2 | |
| 3.3 | Weighted sound abso | orption | | 0,75 | 63 125 250 500 1000 2000 4000 f (Hz) | 6 8 |
| | Absorption class | | | С | Number of report 313/12 | 773 P73 \$ |



CONTENT

1

7

| Nr. /profile | Composition | Total thickness [mm] | Hollow space | Surface weight [kg/m²] | Diagram | Section |
|-------------------|---|----------------------|--------------|---------------------------|--|--|
| | Air gap [0 mm] | | | | | |
| 3.4 MARILYNE 8/25 | Accouplement [50 mm] Steico flex [50 mm] Fibertex fabric 75 g [0,3 mm] | 69 | 50 | 12,1 | 0 ₆ (·) 1.3 1.2 1.1 1.0 0.9 0.8 0.7 0.8 0.5 0.4 | 69 |
| 3.4 M | SWP with perforation [19 mm] | | | | 0.2 0.2 0.1 0.0 63 125 250 500 1000 2000 4000 ^{f(Hz)} | |
| | Weighted sound abso | orption | | 0,85 | | ************************************** |
| | Absorption class | | | В | Number of report 315/12 | |
| | Air gap [150 mm] | | | | | |
| 3.5 MARILYNE 8/25 | Accouplement [50 mm] Steico flex [50 mm] Fibertex fabric 75 g [0,3 mm] | 69 | 200 | 12,1 | σ _S (*) 1.3 1.2 1.1 1.1 1.0 0.8 0.7 0.6 0.5 | 200 |
| 3.5 MA | SWP with perforation [19 mm] | | | - | 0.4 0.3 0.2 0.1 | |
| | Weighted sound abso | orption | | 0,8 | 63 125 250 500 1000 2000 4000 ^{f(Hz)} | 3 8 |
| | Absorption class | | | В | Number of report 314/12 | |
| | Air gap [50 mm] | | | | | |
| 3.6 MARILYNE 4/12 | Accouplement [21 mm] Steico Therm SD [20 mm] | 40 | 70 | 10 | α ₆ (•) 1.3 1.2 1.1 1.0 0.9 0.8 0.7 0.6 0.5 | |
| 5 MARII | SWP with perforation [19 mm] | | | | 0.4 0.3 0.2 0.1 | - Files |
| 3.6 | Weighted sound abso | orption | | 0,75 | 63 125 250 500 1000 2000 4000 f(Hz) | 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |
| | Absorption class | | | С | Number of report 056/16 | |



CONTENT

| Nr. /profile | Composition | Total thickness [mm] | Hollow space | Surface weight [kg/m²] | Diagram | Section |
|-------------------|---|----------------------|--------------|---------------------------|--|--|
| 3.7 MARILYNE 4/12 | Air gap [50 mm] Accouplement [21 mm] Ursa Aku* [20 mm] SWP with | 40 | 70 | 10 | C _S (r) 1.2 1.1 1.0 0.9 0.8 0.7 0.6 0.5 0.4 | 19 2 1-50 - 10 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |
| 3.7 M | perforation [19 mm] Weighted sound absocoefficient [a _w] Absorption class | orption | | 0,70 C | 0.2 0.0 0.63 125 250 500 1000 2000 4000 f(Hz) Number of report 056/16 | \$ £ 1 |
| 3.8 MARILYNE 4/12 | Air gap [50 mm] Accouplement [21 mm] Fibertex 450 g/m² [2,5 mm] SWP with perforation [19 mm] Weighted sound absocoefficient [a,,] Absorption class | 40 orption | 70 | 0,65 | C _S (r) 13 12 11 11 10 0.9 0.8 0.7 0.7 0.6 0.8 0.3 0.2 0.4 0.3 0.3 0.2 0.4 0.3 0.3 0.2 0.4 0.5 Number of report 056/16 | |
| 3.9 MARILYNE S1 | Air gap [72 mm] Accouplement [42 mm] Steico Therm SD [20 mm] SWP with perforation [19 mm] Weighted sound absocoefficient [a _w] Absorption class | 61 orption | 92 | 0,65 | α ₆ (·) 13 12 11 11 10 99 0.8 0.7 0.6 0.5 0.4 0.3 0.2 0.1 0.0 63 125 250 500 1000 2000 4000 f(Hz) Number of report 335/17 | |

 $^{^{\}ast}$ corresponds to Ursa AKP 2/v

1



CONTENT

Total thickness [mm] Surface weight [kg/m²] Hollow space Nr. Composition Diagram Section /profile Air gap [22 mm] Accouplement 42 14 [42 mm] Steico Therm SD 61 [20 mm] SWP with perforation [19 mm] Weighted sound absorption 0,65 coefficient $[a_{...}]$ Absorption class C Number of report 335/17 Air gap [2 mm] Accouplement 42 16,9 [42 mm] 0,9 0,8 0,7 0,6 0,5 0,4 0,3 0,2 Steico Therm SD 61 [2 x 20 mm] SWP with perforation [19 mm] Weighted sound absorption 0,65 coefficient $[a_w]$ Absorption class C Number of report 335/17 Air gap [50 mm] Accouplement 70 3.12 MARILYNE S2 [21 mm] 11,3 Steico Therm SD 40 [20 mm] SWP with perforation [19 mm] Weighted sound absorption 0,65 coefficient $[a_{...}]$ C Absorption class Number of report 415600443-03 Air gap [50 mm] Accouplement 70 [21 mm] 11,6 Steico Therm SD 40 The profile was not [20 mm] SWP with measured perforation [19 mm] Weighted sound absorption coefficient $[a_{w}]$

2

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5

Absorption class



CONTENT

Total thickness [mm] Surface weight [kg/m²] Hollow space Nr. Composition Diagram Section /profile Air gap [50 mm] Accouplement 70 11,1 [21 mm] 40 Steico Therm SD [20 mm] perforation [19 mm] Weighted sound absorption 0,70 coefficient $[a_{...}]$ Absorption class C Number of report 243/20 Air gap [30 mm] Accouplement 50 [21 mm] 12 7.10 SONATA S1 Steico Therm SD 40 [20 mm] The profile was not measured SWP with perforation [19 mm] Weighted sound absorption coefficient $[\alpha_{w}]$ Absorption class Air gap [50 mm] Accouplement 70 [21 mm] 13,9 Steico Therm SD 40 [20 mm] SWP with perforation [19 mm] Weighted sound absorption 0,55 coefficient [a..] Absorption class D Číslo protokolu 415600443-02 Air gap [0-50 mm] 50 Tonga 10 [40 mm] 46 SWP with perforation [19 mm] Weighted sound absorption 0,55 coefficient $[\alpha_{w}]$ 8 Absorption class D Number of report 309/12



CONTENT

| Nr. /profile | Composition | Total thickness [mm] | Hollow space | Surface weight [kg/m²] | Diagram | Section |
|--------------------|--|----------------------|--------------|---------------------------|---|---|
| 32 | Air gap [0 mm] Steico Therm SD | | - 20 | | a _S (·) 1,3 1,2 1,1 1,1 | |
| 6.1 LUCY ø10/32-32 | [20 mm] | 39 | | 10 | 1.0 0.9 0.8 0.7 0.6 | |
| LUCY | perforation [19 mm] Weighted sound abso | orption | | | 0,5 0,4 0,3 0,2 | 30 |
| 6.1 | coefficient [a _w] | | | 0,55 | 0.1 0.0 63 125 250 500 1000 2000 4000 f (Hz) | |
| | Absorption class | | | D | Number of report 054/16 | |
| | Air gap [40 mm] | | 60 | | a _s (-) | |
|)/32-32 | Ursa Aku* [20 mm] | 39 | | 10 | 12 1,1 1,0 0,9 | 0 0 0 |
| 6.2 LUCY ø10/32-32 | SWP with perforation [19 mm] | | | | 0.8 0.7 0.6 0.5 0.4 | 33 40 50 60 60 60 60 60 60 60 60 60 60 60 60 60 |
| 6.2 LU | Weighted sound abso coefficient [a _w] | orption | | 0,35 | 0,3 | |
| | Absorption class | | | D | ss 125 250 500 1000 2000 4000 f (Hz) Number of report 054/16 | |
| | Air gap [50 mm] | | | | a _s (·) | |
| 32-32 | Fibertex 450 g/m ² [2,5 mm] | 1.0 | 50 | 10 | 12 1,1 1,0 0,9 0,8 | |
| LUCY ø10/32-32 | SWP with perforation [19 mm] | 19 | | | 0,7 0,6 0,5 0,4 | 60, |
| 6.3 LU(| Weighted sound abso | orption | | 0,40 | 0.3 0.2 0.1 0.0 63 125 250 500 1000 2000 4000 f(Hz) | |
| | Absorption class | | | D | Number of report 054/16 | 8 |
| | Air gap [50 mm] | | 70 | | α _S (·) 1.3 1.2 | |
| 16-16 | Steico Therm SD [20 mm] | 20 | 70 | 10 | 12 1.1 1.0 0.9 0.8 | 02-20- |
| 6.4 LUCY ø8/16-16 | SWP with perforation [19 mm] | 39 | | | 0,7 0,6 0,5 0,4 | 39 |
| 6.4 LU | Weighted sound abso | orption | | 0,85 | 0.2 0.1 0.0 63 125 250 500 1000 2000 4000 ^{f(Hz)} | 12 |
| | Absorption class | | | В | Number of report 055/16 | A R R R |

^{*} corresponds to Ursa AKP 2/v

2



CONTENT

| Nr. /profile | Composition | Total thickness [mm] | Hollow space | Surface weight [kg/m²] | Diagram | Section |
|--------------------|--|----------------------|--------------|---------------------------|--|--|
| | Air gap [40 mm] | | 60 | | a _S (·) 1.3 1.2 | |
| /16-16 | Ursa Aku* [20 mm] | 39 | | 10 | 1.1 1.0 0.9 0.8 | ************************************** |
| 6.5 LUCY ø8/16-16 | SWP with perforation [19 mm] | 3, | | | 0.7 0.8 0.5 0.4 | 0 SI |
| 6.5 LU | Weighted sound abso coefficient [a _w] | orption | | 0,60 | 0.3 0.2 0.1 0.0 63 125 250 500 1000 2000 4000 f (Hz) | 9 g |
| | Absorption class | | | С | Number of report 055/16 | |
| | Air gap [50 mm] | | 50 | | a _s (-) | |
| 16-16 | Fibertex 450 g/m ² [2,5 mm] | 19 | 30 | 10 | 1.2 1.1 1.0 0.9 | 99 |
| 6.6 LUCY ø8/16-16 | SWP with perforation [19 mm] | 19 | | | 0.8 0.7 0.6 0.5 0.4 | o o |
| 9.9 | Weighted sound abso coefficient [a _w] | orption | | 0,55 | 0.3 0.2 0.1 0.0 83 125 250 500 1000 2000 4000 f(t+z) | 8 8 |
| | Absorption class | | | D | Number of report 055/16 | |
| | Air gap [0 mm] | | | | α _S (-) | 777777 |
| /32-32 | Steico Therm SD [20 mm] | 30 | 20 | 10 | 1.3 1.2 1.1 1.1 1.0 0.9 | |
| :Y ø16/ | SWP with perforation [19 mm] | 39 | | | 0.8 0.7 0.6 0.5 0.4 | WW. S. W. S. |
| 6.7 LUCY ø16/32-32 | Weighted sound abso | orption | | 0,60 | 0,3 0,2 0,1 | |
| | Absorption class | | | С | 63 125 250 500 1000 2000 4000 ^{f (Hz)} Number of report 282/17 | 2 |

^{*} corresponds to Ursa AKP 2/v



NOVATOP ACOUSTIC DISPERSING ELEMENT

2

3

Л

| Nr. /profile | Composition | Total thickness [mm] | Hollow space | Surface weight [kg/m²] | Diagram | Section |
|-----------------|---------------------------------|----------------------|--------------|---------------------------|---------|--|
| 5.1 BEATA | SWP panel with openings [27 mm] | 27 | | 11,4 | | ************************************** |
| 5.1 B | Dispersing element | | | | | ~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~ |
| 9.1 MIKADO | SWP panel with openings [27 mm] | 27 | | 11,4 | | |
| 9.1 MI | Dispersing element | | | | | |

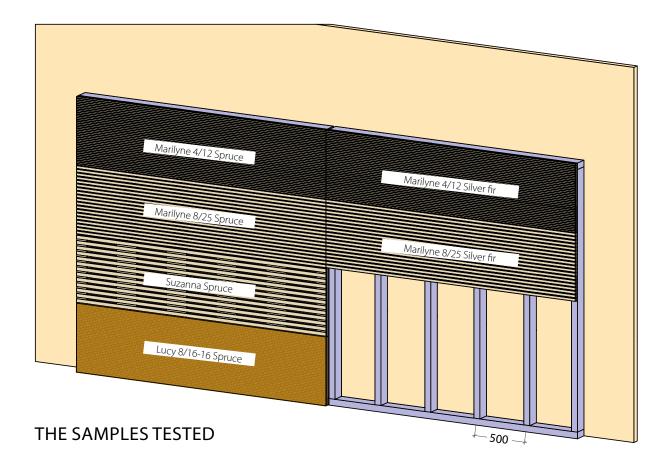
NOVATOP ACOUSTIC IMPACT TESTS

CONTENT

AN IMPACT TEST PERFORMED WITH A HANDBALL

An impact test performed with a handball for use in sports halls and gymnasiums from 2 m above the floor. Acoustic panels must be placed on a solid wooden structure, prisms 60 mm wide and with an axial distance of 500 mm. Anchoring of acoustic panels: at least 8 pcs/ m^2 screws 3.2 x 50 mm.

The test was conducted according to DIN 18032-3 (ÖNORM B 2608: 2012 05 01). All the samples tested complied with the requirements of ČSN EN 13964 Number of report: 1701750-1.



| Wood | The result of the impact test (a handball) |
|------------|--|
| Spruce | Complied |
| Silver fir | Complied |
| Spruce | Complied |
| Silver fir | Complied |
| Spruce | Complied |
| Spruce | Complied |
| | Spruce Silver fir Spruce Silver fir Spruce |

Tested panels with Steico Therm absorber.

2

2



PROCESSING, PACKAGING, STORAGE, TRANSPORT, MANIPULATION

CONTENT

PROCESSING

NOVATOP ACOUSTIC panels are processed from lamellas of massive solid wood (SWP). The lamellas in each layer are glued both in the longitudinal and the transverse direction and the layers are glued together. The quality of sanding corresponds to the grain size of 100. The moisture content at dispatch is $10\% \pm 3\%$. All machining is performed on CNC machines

Warning: Wood properties of this product are maintained, so it responds to changes in temperature and humidity by shrinking or, possibly, by swelling. Improper storage and use in extreme conditions (extreme temperatures and humidity) can cause cracking and deformations.

PACKAGING

Following the final quality inspection, the panels are packed, wrapped in PE foil (protection against changes in humidity, contamination and partially against mechanical damage) and tightened on all sides with a tape. Each package is fitted with an identification label with a description. The labels are located on the bottom left longitudinal side of the package.

Label on the package

| Package Nr. | AGROP NEVIR. 12 E34-12:0079 | NOVATOP■I | ÄBY |
|---------------|-----------------------------|-----------|-----|
| i ackage ivi. | 1 | | _ |
| Client: | | | |
| Object: | | | |
| Adress: | | | |
| Description: | | | |
| Position Nr.: | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| Pcs.: | | Date: | |

STORAGE

Acoustic panels must be stored in an enclosed, dry space and positioned horizontally. After the removal of the protective casing, they must be carefully covered, preferably with a different sheet material. It is essential to avoid exposing of acoustic panels to rain and flowing water. For the protection against water, dirt and excessive solar radiation, we recommend using tarps. The visual areas of the panels must be kept clean; we do not recommend treading on the visual areas. No other materials or loads may be placed on the piles of acoustic panels.

TRANSPORT

As a standard, the panels are transported in lorries (covered semi-trailers), possibly in containers.

Warning: The panels must be at all times protected against adverse weather conditions. During longer transport under adverse climatic conditions, a change in the moisture of the panels may occur; that is why we recommend acclimatisation before processing it (gradual drying, gradual changes of temperature).

MANIPULATION

The prefabricated panel is ready for direct assembly

Warning: During manipulation, it is necessary to ensure protection of the packaging material, surfaces and edges of the panels to avoid damage. The panels must be at all times protected against adverse weather conditions.

The recommended relative humidity of the environment in which NOVATOP panels are installed is 45–60% at 20°C. Wood cracks may occur due to low air humidity.

Warning: Wood properties of this product are maintained, so they respond to changes in temperature and humidity by shrinking or, possibly, by swelling. Improper storage and use in extreme conditions (extreme temperatures and humidity) can cause cracking and distortions. The producer assumes no liability for the damage of the product due to improper storage, processing, unsuitable use or nonobservance of work procedures during the assembly.

For more information, see <u>Instructions for installation</u>.



USE, MAINTENANCE, WARRANTY

CONTENT

APPLICATION

- 1. NOVATOP acoustic panels are suitable for interior wall and ceiling cladding.
- 2. The recommended relative humidity of the environment in which the panels are installed is from 40 to 60% at 20°C.
- 3. The panels can be processed with suitable common woodworking tools and machines. More information in the <u>assembly instructions</u>.
- 4. If the panels are not coated from the factory, we recommend treating them with a suitable surface treatment intended for solid wood in the interior (glazing paints, oils, waxes), which significantly increases resistance to dirt and UV radiation. Untreated wood naturally darkens. The technological procedure is governed by the instructions of the manufacturer of the selected coating. We prefer water-based Adler glazing paints (p. 10–11); for veneered surfaces, we recommend a colourless finish.

MAINTENANCE

- 1. We recommend regularly removing dust and dirt off the surface of the acoustic panels, gently with a vacuum cleaner. When cleaning, be careful not to mechanically damage the wooden surface of the panel and the absorber.
- In the case of moderate soiling of the wooden surface, we recommend using a soft dry or moistened cloth or sponge, or using cleaning agents intended for wooden surfaces. Do not use excessive amounts of water.
- 3. Wooden surface damage that cannot be cleaned (alcohol marker, scratches) can be solved by gently sanding the affected area and then treating it with the same type of coating. Warning: When placing decorations, pictures, shelves, etc., it is necessary to take into account that, after a certain time, the UV radiation will "burn" their contours, and the treatment of this place may be more demanding.
- The panels need to be protected from moisture (air conditioning condensate, running or dripping water, etc.).

WARNING

The producer assumes no liability for the damage of the product due to improper storage, processing, unsuitable use or non-observance of work procedures during the assembly.

WARRANTY

As part of the general conditions, we guarantee that the NOVATOP ACOUSTIC panels will have the properties and quality corresponding to the product data sheets at the time of delivery. The warranty is valid for a fixed period of 2 years.

3





INSTRUCTIONS FOR INSTALLATION CONTENT

CONTENT

INSTRUCTIONS FOR INSTALLATION

| 1 | Tools for assembly | 4 |
|----|---|-----|
| 2 | General information | 4 |
| 3 | Safety at work | 4 |
| 4 | Types of applications | 4 |
| 5 | Doporučení k montáži | |
| 6 | Types of applications | |
| 7 | Assembly | |
| 8 | Anchoring of horizontal and vertical structures | 6–7 |
| 9 | Manual machining of panels | 8 |
| 10 | Details of the corners | 8–9 |
| 11 | Continuity of ceiling and wall panels | 10 |
| 12 | Termination | 10 |
| 13 | Recommended applications | 10 |





NOVATOP ACOUSTIC ASSEMBLY

CONTENT

The assembly instructions contain basic information and recommendations. Responsibility for the correct execution is assumed by the implementing company that complies with the current technical standards.

1 TOOLS FOR ASSEMBLY

- Screws with a narrow head
- Cordless screwdriver
- Spirit level
- Ladders, lifting platforms, mobile scaffolding
- The recommended number of persons, minimum 2

2 GENERAL INFORMATION

It is recommended to:

- Wear gloves during work due to possible contamination of the panels or getting a splinter.
- Perform installation of the panels after all "wet" and "dirty" processes have been finished.
- Wipe the dirty areas locally with a damp cloth or abrade them with sandpaper.
- Machine the panels with all standard woodworking tools and machines and to treat their surface by conventional procedures as solid wood.
- Relative humidity of indoor environment during assembly of up to 55 % at 20 °C.

It is not recommended to:

- Step on the visual surfaces of the panels or otherwise stain them.
- To expose the panels to direct sunlight, which prevents possible discolouration.

Storage:

- The panels must be stored in a dry place and must be protected against weather conditions.
- The panels must be stored on hard and flat surfaces with the possibility of secure access and manipulation.
- Disposal of packaging materials must be carried out in accordance with the local regulations and directives on waste management.









3 SAFETY AT WORK

When handling the panels, it is necessary to:

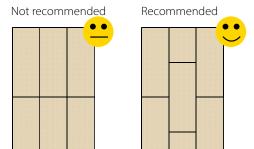
- Observe all safety precautions.
- Use appropriate personal protective equipment.
- Extreme care must be exercised when working at heights and on lifting platforms.
- Secure the panels against falling.

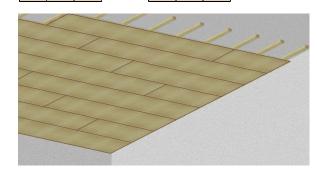
4 TYPES OF APPLICATIONS

Horizontal and vertical structures

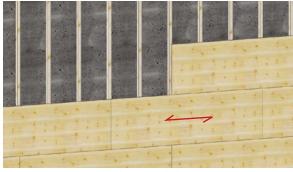
In the case of using both horizontal and vertical structures, we expect some movement between the panel and the base.

- When using panels over large areas, emphasis must be placed on proper foundation and mutual fastening of individual panels.
- It is necessary to think about the position of wiring and prepare all entries and openings.
- Panel connections should be overlapping: see pictures.
 Connections that are not overlapping demand greater accuracy and execution.

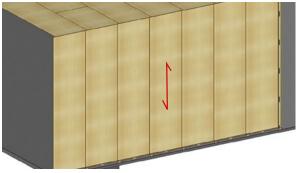




A horizontal structure (ceiling) - set-over connections



Vertical structure (wall) - horizontal placement



Vertical structure (wall) - vertical placement

1

2

3

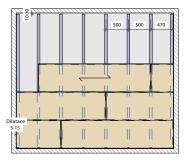
CONTENT

NOVATOP ACOUSTIC ASSEMBLY

5 RECOMMENDATIONS FOR ASSEMBLY

Preparation of the base grill

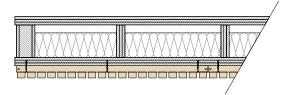
- When preparing the grill, it is necessary to take into account unevenness of the base and to decrease the span of the first batten, so that it was possible to adjust the width of the first acoustic panel.
- On the base designed for the lining, we will prepare a balancing grill in a screen which we will measure depending on the size of the acoustic panels and the area designed for the lining. The gap between the base and the acoustic panel can also accommodate wiring or other distributions.
- After installing the base grill, do not forget to mark the ribs on visible places, so that they are visible even after being covered with acoustic panels.



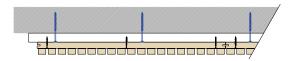
Screen of a balancing grill - transverse (for Giulia -1,000 mm) If necessary, 250 mm can be used.

6 TYPES OF APPLICATIONS

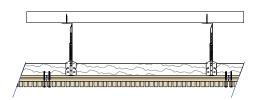
6.1 No grill (e.g. with NOVATOP, OSB, SDK)



6.2 Wooden grill (bottom view)

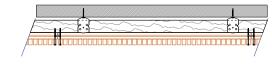


Contact wooden grill

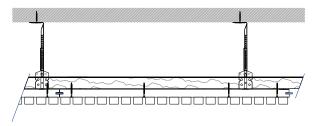


Suspended wooden grill

6.3 Metal-sheet grill



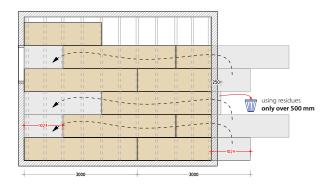
Contact metal-sheet grill



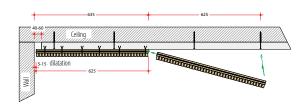
Suspended metal-sheet grill

7 ASSEMBLY

- When laying the panels, it is necessary to keep the flatness, preferably using a stretched string, in order to avoid gaps between the panels during further laying of panels.
- When assembling, it is necessary to follow the continuity of the grooves from one panel to the other.
- For the mutual connection of the panels, either inserted springs or special connecting elements of plywood in prepared local grooves that are supplied.
- It is necessary to take into account the position of the accouplements to eliminate loose ends.
- We recommend calculating the size of the trimming that will be made at the end of the area that is lined, so that only a small band is left.
- We recommend using residues only over 500 mm.



Laying diagram and work with panel trimmings



Linking of panels

NOVATOP ACOUSTIC **ASSEMBLY**

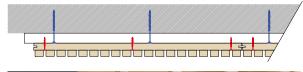
ANCHORING

- Acoustic panels can be anchored on both horizontal and vertical structures using: anchoring screws, clips into grooves or by gluing according to the type of the structure. We have to make sure that the connecting elements are in one line and, if possible, without damaging the surface of the acoustic panel.
- Warning: loads (lights, fluorescent lamps etc.) cannot be suspended from a ceiling made of acoustic panels, all loads must be positioned on the bearing structure!

8.1 HORIZONTAL STRUCTURES

Anchoring with screws

- If screws are applied into a groove, it is necessary to use screws with a smaller head size than the groove of the panel, so that the heads will not damage the groove (e.g. screws made by HPM-TEC Rothoblaas, Würth).
- The minimum size of the screws is 3.2 x 50 mm.
- The minimum number of screws is 8 pcs/m². (A general rule applies: each accouplement of the panel must be screwed in such a way so that the panel will not bend.)





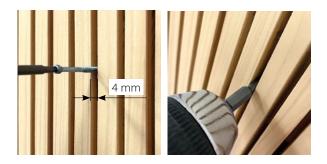
Screws in the 8 mm groove – standard screws

Special screws for anchoring

- Special screws for easy anchoring directly into the groove of the panel with a 4 mm head
- Developed directly for the needs of the most requested profiles: Acoustic Marilyne 4/12 and Marilyne S1, S2
- Easy application without damaging the surface of the acoustic panel
- Possibility of anchoring to horizontal and vertical structures
- Recommended amount: 10 pcs/m²
- Can only be delivered as part of the order, 250 pcs packaging.

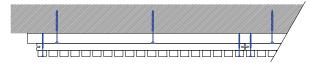






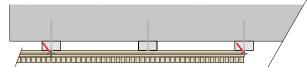
Surface anchoring

In the area of the panel, we recommend using screws at least 4 x 70 mm made of stainless steel or hot dip galvanized. The minimum number of screws is 8 pcs/m².





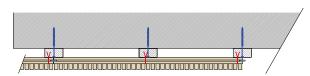
Screws in the area of the panel



Screws into a side groove with a base grill

Anchoring with clips into grooves

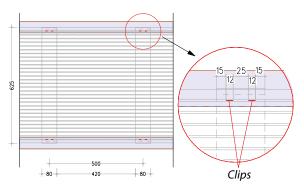
- The minimum length of the clips is 38 mm (clips made by e.g. the company Reich 1.8/38 mm).
- We recommend using anchoring with clips e.g. with the profile Marilyne where the thickness of the groove is only 4 mm and screws into a groove cannot be used. It is advisable to use an air pistol with a narrow end (e.g. made by the company Reich).
- The minimum number of clips is 10 pcs/m² (approximately 2 pcs of clips 1.8/38 per 1 accouplement of the width of 80 mm while the span of the base grill is 625 mm and the span of the accouplements is 500 mm from one another).



Clips into a groove with a base grill (Marilyne 4-12)

NOVATOP ACOUSTIC ASSEMBLY

CONTENT



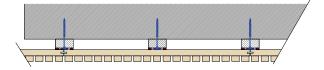
2 clips can be positioned on 1 accouplement. Their span must be at least 25 mm



An air pistol with a narrow end (Reich)

Gluing

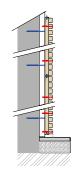
 Glue acoustic panels using a special gluing system with a base grill (e.g. SIKA TACK). Gluing must be performed in compliance with the instructions given by the gluing system manufacturer.



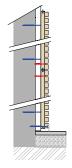
8.2 VERTICAL STRUCTURES

Anchoring with screws

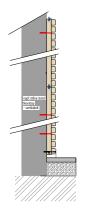
- As with the horizontal structures, it is important to align the underlying battens of the vertical structures as well.
 It is necessary to take into account the movement of joints of both the floor and the ceiling structures.
- Anchoring vertical structures can be achieved with screws, clips and gluing.
- The minimum number of screws is 8 pcs/m².



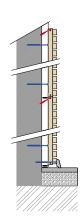
Screws in the area of the panel



Screws in the groove



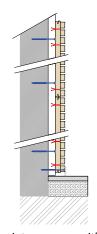
Screws in a groove on a SOLID



Screws into a side groove

Anchoring with clips into grooves

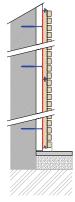
- The minimum number of clips is 10 pcs / m².



Clips into a groove with a base grill

Gluing

 Glue acoustic panels using a special gluing system with a base grill (e.g. SIKA TACK). Gluing must be performed in compliance with the instructions given by the gluing system manufacturer.



Gluing

NOVATOP ACOUSTIC ASSEMBLY

CONTENT

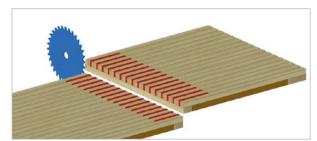
9 MANUAL MACHINING OF PANELS

General information

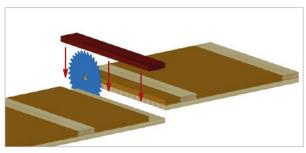
- The panels can be machined by conventional methods and/or with standard hand tools.
- The panels can be cut, drilled, sanded, etc., the same as solid wood.
- When machining (drilling, cutting transverse and oblique) visual quality surfaces, a protective lamella can be used in the grooves of the panel, which prevents chipping and fraying of the cut.
- When drilling a hole for wiring or another opening, make sure that the hole is in the correct position and that other structures do not block these openings (suspension grills, hangers, etc.).

Transverse and oblique cutting

- It is ideal to make the cut at the location of the accouplement, with loose ends over 150 mm, we recommend adding additional accouplements to eliminate twisting the slats of the loose ends.
- With transverse and oblique cuts, it is advisable to use a protective lamella in the grooves of the acoustic panels.
 Recommendation: in order to prevent fraying of the visual surfaces, we cut the panel from the back side.
- When cutting, it is necessary to use a liner or a guide bar, which guarantees a straight cut.
- A rectilinear vibrating saw can be used with curvilinear cuts. Warning: There is a risk of fraying.



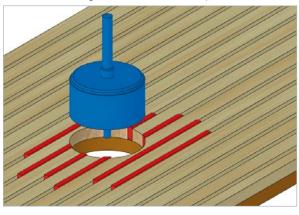
Cutting with protective lamellas



Cutting from the back side

Drill holes, jigsawing

- Drill holes and openings of various diameters using drills, jigsaws, milling cutters, etc., can be made into acoustic panels.
- When machining, it is advisable to use a protective lamella in the grooves of the acoustic panels.

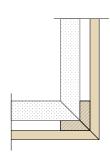


Jigsawing with protective lamellas

10 Details of various executions

Sharp outer corner

- The corners should be cut at an angle of 45°.
- The connection must be executed as accurately as possible; minimum deviations from the flatness of the base are permitted.
- When cutting at an angle, it is necessary to use a new, sharp cutting disc and cut the panel from the back so as not to fray the front visible edges of the panel.
- When cutting, we recommend using a guide bar or a ruler.
- The corners can also be prepared on a table sizing saw with scoring.
- We recommend cutting at the place of the accouplement.





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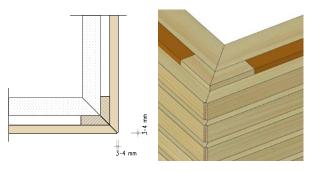
4

NOVATOP ACOUSTIC ASSEMBLY

CONTENT

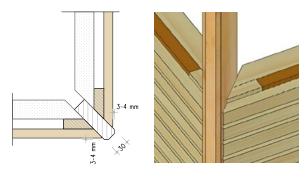
Outer corner with a partly flat front

- The corners are cut at an angle of 45°.
- The angle in the corner of the panel is cut in such a way so as to form a small (about 2 mm) flat front area.
- The advantage of the connection is that it is not so sharp and minor inaccuracies are much less visible.



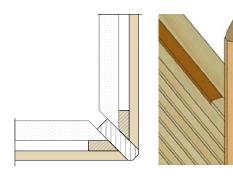
Outer corner with a partly flat front and a slat on the face side

- The corners are cut at an angle of 45°.
- There is a slat between individual panels that equalizes unevenness and creates a safe corner without sharp edges.



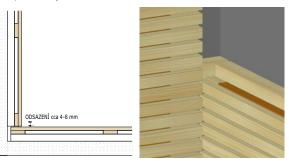
Outer corner with a slat on the face side

- The connection must be executed as accurately as possible; minimum deviations from the flatness of the base are permitted.
- With this connection, emphasis is placed on accuracy and precision of execution.



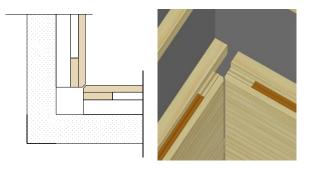
Inner corner with a visual joint

 The simplest execution of the inside connection, the optimum joint is 4-8 mm



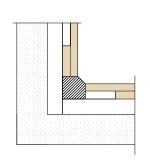
Inner corner with a partial bevel

 This connection is more demanding as for accuracy and execution and is effective.



Inner corner with a corner pole

This connection is conducted the following way: a pole with a bevelled edge is put in the corner prior to the assembly of the acoustic panels and the acoustic panels are finished close to the pole, or it is possible to leave a visual joint between the pole and the panel 3–4 mm.

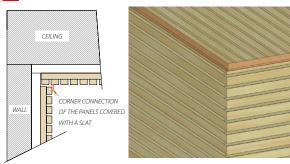




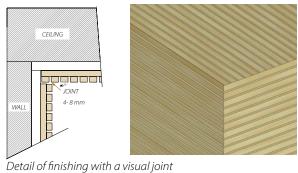
NOVATOP ACOUSTIC ASSEMBLY

CONTENT

11 Continuity of ceiling and wall panels



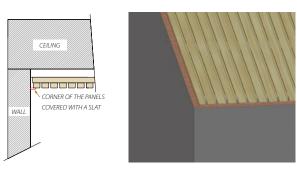
Detail of finishing with a slat



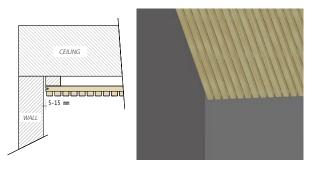
12 FINISHING OF ACOUSTIC PANELS

Horizontal structures

 We recommend finishing the acoustic panel with a visual joint a covering it with a slat.



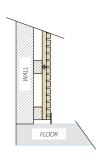
Detail of finishing with a slat



Detail of finishing with a visual joint

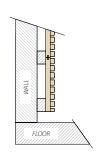
Vertical structures

 Due to possible unevenness of the floors, subsidence and other circumstances that affect the assembly, it is recommended finishing the acoustic panel just above the floor and create a detail with a visual joint or to cover the joint with a slat. See the pictures.





Detail of finishing with a slat





A detail of finishing the acoustic panel 50 mm above the floor

13 RECOMMENDED APPLICATION

Application on horizontal and vertical structures

- Family homes, flats
- Auditoriums and lecture halls

Sports halls and gymnasiums

- Offices
- Car showrooms
- Concert halls
- Educational facilities
- Sacral buildings



NOTES

CONTENT

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CONTENT

EXAMPLES OF APPLICATIONS



