# Exceptional craftsmanship without compromise for 31 years

## NOVATOP

ETT

## MULTILAYER SOLID WOOD PANEL

## NOVATOP SWP Multilayer solid

Multilayer panels NOVATOP are manufactured from natural wood under strict environmental regulations. As the first Czech manufacturer we obtained the Natureplus certificate in 2008.

#### DESCRIPTION

Multilayer panels NOVATOP are made of coniferous sawnwood dried to 8% (larch 12%). Each layer of the panel consists of lamellas of solid wood. The three-layer panel consists of one middle layer rotated by 90° relative to the outer layers. The five-layer panel has one middle layer rotated by 90° relative to the two parallel surface layers on each side. The thickness of the layers can differ and determines the final thickness of the panel. The lamellas of the middle layer are glued longitudinally, and lengthwise they are connected with the butted joint or they can be continuous. Their thickness is a maximum of 60 mm.

The outer layers are made of continuous lamellas with a thickness of 6 or 9 mm and a width of 93-143 mm. On every panel, there is always the same width of the surface lamellas whose right side faces the surface. The longitudinal joints of the lamellas are glued together. The adhesive used is waterproof and the surface lamellas are glued according to AW 100, or possibly D4 according to EN 204.

The quality of sanding corresponds to the grain size of 100 (coarser sanding is made to order).

#### ADVANTAGES

The character of natural solid wood Natural non-toxic material Dimensional stability High tensile strength Excellent workability of surfaces and edges Large format Easy manipulation and assembly Very wide range of applications in the interior and the exterior



## 3-LAYER PANELS

Wood: Central European spruce, Nordic spruce, silver fir, Siberian larch (Temporarily unavailable) Standard thicknesses (mm): 13 (4-5-4), 14 (4-6-4), 16 (5-6-5), 19 (6-7-6), 21 (6-9-6), 27 (6-15-6), 27 (9-9-9), 32 (9-14-9), 42 (9-24-9), 50 (9-32-9), 60 (9-42-9) Standard widths (mm): 1040, 1250, 2100, 2500 Standard lengths (mm): 2500, 2750, 3000, 4000, 5000, 6000 Non-standard formats (mm): According to the individual demand Quality: A, B, C, D and their combinations Types of panels: NOVATOP SWP, NOVATOP SWP SD – board according to EN 13986, NOVATOP FREE – formaldehyde-free gluing



## Continuous lamella up to 10 m

## XXL PANELS

#### 3-layer panels

Wood: Spruce Thickness: 27 (9-9-9) others on request Formats (mm): Flexibility of formats, max 2500 x 10000 Quality: B/D (one-sided visual) or C/D (no-visual)

ADVANTAGES Continuous surface lamella in visual quality in a length of up to 10 m



## SURFACE LAMELLA up to 12 mm

3-layer panels

Wood: Spruce Standard thicknesses (mm): 42 (12-18-12) and 60 (12-36-12) Standard lengths (mm): 5000 and 6000 Standard widths (mm): 1250, 2100 and 2500 Quality: B, C, D and their combinations

ADVANTAGES Thicker lamella More stability of the panel Saving space, wood and price



## EASY BOARD

#### 3-layer panel, spring & groove + chamfered edge

Wood: Spruce Standard thickness (mm): 19 (6-7-6), 27 (6-15-6), 27 (9-9-9), Netto format (mm): Gross: 625 x 2500, 1250 x 5000 Net: 615 x 2490, 1240 x 4990 Quality: B/C, C/C, C/D Packaging: 48 (19 mm) or 32 (27 mm)

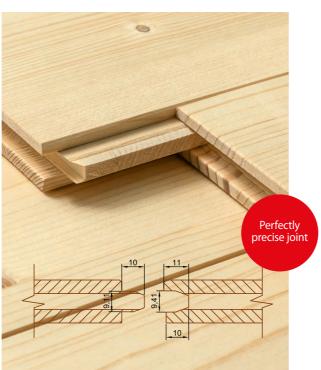
Machining: Spring & groove + chamfered edge /4 sides Machining options: Brushing, drilling Surface finishes: Water-soluble glazing interior paint

APPLICATION Interior – cladding of walls, ceilings, floors, etc. Exterior – roof, pergola soffits, etc.











## STATIC

5-layer panels

Wood: Spruce

Standard thicknesses (mm): 45 (9-9-9-9-9), 60 (9-9-24-9-9) Standard widths (mm): 1040, 1250, 2100, 2500 Standard lengths (mm): 5000, 6000 Quality: A, B, C, D and their combinations Types of panels: NOVATOP STATIC L, NOVATOP STATIC Q

#### ADVANTAGES

The solution for overhangs roofs minimises thermal bridges High static characteristics Modulus of elasticity up to 11,500 N/mm<sup>2</sup> High bending strength in the main axis up to 48 N/mm<sup>2</sup> Large formats up to 2500 x 12000 mm











### MACHINING OPTIONS

3-layer panels, 5-layer panels

Wood: Spruce, fir Standard thickness (mm): up to 60 mm Formats: up to 2500 x 6000 mm Quality: B/B, B/C, C/C, C/D

 $\begin{array}{l} \mbox{Precision machining}\\ \mbox{Machining tolerance in the thickness of $\pm$ 0.4 mm}\\ \mbox{Width and length tolerance $\pm$ 0.5 mm}\\ \mbox{Tolerance of sanding thickness $\pm$ 0.2 mm} \end{array}$ 

FORMATTING Great flexibility driven by demand

STANDARD Grooves from the sides, finger joint.

NON-STANDARD Perforations into various profiles (milling, cutting, drilling), milling of grooves and openings of various shapes and others, according to the individual demand.



## SURFACE FINISHES

#### 3-layer solid wood panels

Wood: Spruce, fir Standard thickness (mm): 19, 27 Standard length (mm): 2500, 3000 Standard width (mm): 625, 690, 1040, 1250 Max. format (mm): 1250 x 5000 Quality: B/C, C/C, C/D

#### SURFACE FINISH FOR THE EXTERIOR

View side of SWP: Pre-final or final surface Bottom side of SWP: Primer

TYPE OF SURFACE FINISH Water soluble, UV stable Glazing paint: Remmers Induline LW-760 Varnish: Remmers Induline DW-660

#### **COLOUR TONE**

Glazing paint: Transparent with white pigments Varnish: Covering with white pigments



#### APPLICATION

Application in the exterior to places with protection from direct weather conditions – e.g. roof soffits, pergola

#### SURFACE FINISH FOR THE INTERIOR View page SWP: Primer or final surface

TYPE OF SURFACE FINISH Glazing paint, water-soluble glazing paint, UV stable Adler Lignovit Interior UV 100

COLOUR TONE Natur – transparent without pigments Zugspitze – with white pigments Mont Blanc – with white pigments Spok – grey (final paint only)

APPLICATION Interior application only



## STRUCTURED SURFACE

#### 3-layer solid wood panels with surface finish

#### Wood: Spruce

Standard thicknesses (mm): 14, 16, 19, 21, 27, 32, 42, 50, 60 Standard formats (mm): up to 2100 x 6000, minimum length of 1000

TYPES OF SURFACE Fine and coarse brushing, chopping

EXAMPLES OF APPLICATION Manufacture of furniture and interior equipment, cladding of walls and ceilings.



ly brushed





HOI 7

3-layer solid wood panel with a covering layer made of old wood

#### Wood: Spruce

Standard thickness (mm): 19 (6-7-6) Standard width (mm): 1250 Standard length (mm): 2600, 2800, 3000, 3200

TYPES OF BOARDS

4 - old sunburnt boards, manually brushed, 1 - beams and boards from a roof truss, manually brushed

EXAMPLES OF APPLICATION Manufacture of furniture and interior equipment, cladding of walls and ceilings.











## DOOR

# 

#### Multi-layer panel

#### Wood: Spruce

Composition: 3-layer panel ALTHOLZ 19 mm, plywood 4 mm, 3-layer panel ALTHOLZ 19 mm Width (mm): 1250 Length (mm): 2600, 2800, 3000, 3200 Width of the surface lamellas: 80-230 mm always a combination of different lamela widths on the visible side

Thickness of cover slats: approx. 6 mm, may show higher tolerances depending on the type of panel

#### TYPES OF BOARDS

4 - old sunburnt boards, manually brushed, 1 - beams and boards from a roof truss, manually brushed







## MIKADO

#### 3-layer solid wood panel with natural veneer and milling

Composition: 3-layer spruce panel, natural veneer, thickness 0.9 mm Veneers: ash, walnut Panel thickness: 27 mm Max. format: 625 x 2500 mm

EXAMPLES OF APPLICATION Indoor use: wall and ceiling cladding





# NOVATOP panels have been distinguished by their craftsmanship for 31 years

Simply a better panel

## 9 benefits for you

- 1 Dimensional stability and high strength of the panel
- 2 Elimination of surface cracks
- 3 Natureplus certification
- 4 No need to sort the panels
- 5 Smaller offcut due to the flexibility of formats
- 6 Uniform quality for many applications
- 7 Less risk of complaints
- 8 Saving you time and mone
- 9 Maximum satisfaction for your customers

Formaldehyde emissions are up to 10 times lower than the limits for Class E1

Minimization of

repair of defects

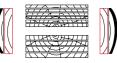
cracks and manual

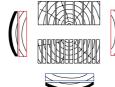












Central lamellas

Surface lamellas

Compact centre

and panel section



- For the production of all lamellas, we use only central timber from the trunk, thicknesses of 18–25 cm, which is characterized mainly by small and healthy knots
- We sort the lamellas according to internal regulations, which go beyond the requirements of the standards
- Surface lamellas are always tangential
- The central lamellas are always radial
- We discard the unplaned lamellas and use them for heating the dryers

#### High formatting accuracy



- For the centres, we only use radial lamellas with a width of max. 63 mm (usually 37 mm – 59 mm)
- We glue all the central lamellas in the joints
- We repair the middle layers
- The middle layer is compact and closed
- We perform the output inspection personally

# Exceptional sanding quality





- We dry the timber to 7–8%
- We always assemble the surface lamellas with the right side up on the visual side of the panel
- We glue the surface lamellas in joints by means of high side down pressure
- We repair qualities A, B, C
- We only use natural knots from branches of our own production



- We glue using melamine adhesive
- PVAC gluing on request
  (100% formaldehyde-free) or PU



- As a standard, we guarantee high accuracy of the basic format +/-2 mm diagonally
- On request, we perform formatting and machining on CNC machines with an accuracy of 0.1 mm

- Quality of sanding corresponds to the grain size of 100
- We guarantee sanding tolerance of +/-0.2 mm

## REFERENCE























3D LIBRARY

Real textures for a perfectly visual world

PBR standard / 8K









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Information





Reference





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